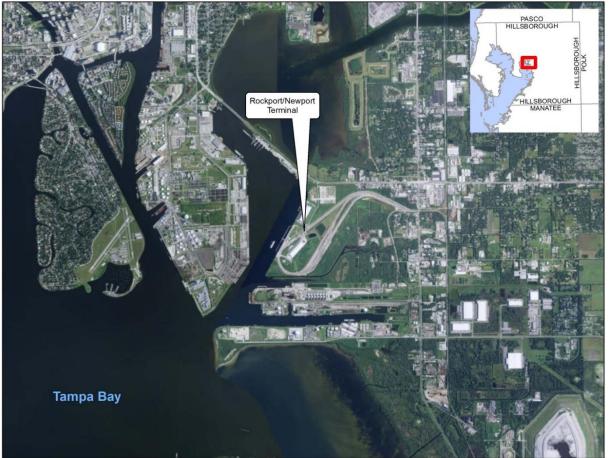
#### CSX AIR PERMITTING SUCCESS PHOSPHATE FERTILIZER FACILITY 2015 RAILROAD ENVIRONMENTAL CONFERENCE OCTOBER 27 & 28, 2015

#### MEAGHAN ATKINSON, CSX WILLIAM KARL, P.E., ECT

HOW TOMORROW MOVES

# CSX Rockport/Newport Terminal Tampa, Florida





# CSX Rockport/Newport Terminal Tampa, Florida





# CSX Rockport/Newport Terminal Tampa, Florida





# CSX Rockport/Newport Terminal "The History"

Two similar phosphate fertilizer export facilities

- Railcar unloading
- Indoor ground storage
- Shiploading

CSX operated Rockport terminal as a synthetic minor facility or FESOP (federally enforceable state operating permit) facility

 Eastern Terminals operated Newport terminal as a major source Title V facility

# CSX Rockport/Newport Terminal The Process: Railcar Unloading





#### CSX Rockport/Newport Terminal The Process: Indoor Storage Building







### CSX Rockport/Newport Terminal The Process: shiploading





### CSX Rockport/Newport Terminal "The Success"

- CSX acquired Newport terminal in 2013
- Currently, CSX operates the combined Rockport/Newport facility under one synthetic minor (FESOP) air operation permit
- Benefits of combined facility
  - Increased operational flexibility for existing products such as phosphate fertilizer
  - Increased opportunities for new products such as wet rock
     Increased marketability of Rockport/Newport Terminal for new business opportunities

# CSX Rockport/Newport Terminal Advantages of FESOP vs. Title V

- No annual statement of compliance
- No annual Title V fees
- No compliance assurance monitoring (CAM) plan
- Less frequent regulatory inspections

## CSX Rockport/Newport Terminal "How'd we do it?" – Permitted Throughputs

- Fact-based review of all permitted annual product throughputs
- Joint effort by terminal management, Environmental, and Commercial

Permitted Annual Throughputs (tpy)							
	Previous Permit	Current Permit					
Rockport							
Phosphate fertilizer (MAP/DAP/GTSP)	6,100,000	3,600,000					
Wet phosphate rock	1,000,000	0					
	Newport						
Phosphate fertilizer (MAP/DAP/GTSP)	3,600,000	3,600,000					
Wet phosphate rock	5,600,000	3,000,000					
Dry phosphate rock	1,250,000	0					

### CSX Rockport/Newport Terminal "How'd we do it?" – Emission Factors

### AP-42 drop equation

- $E = k \times (0.0032) \times [(U \div 5)^{1.3} \div (M \div 2)^{1.4})]$ 
  - E = emissions factor (lb/ton)
  - k = particle size factor (dimensionless; 0.35 for PM<sub>10</sub>, 0.053 for PM<sub>2.5</sub>)
  - U = mean wind speed (8.3 miles per hour)
  - M = moisture content (%)

## CSX Rockport/Newport Terminal The Process: Wet Phosphate Rock Storage Pile





### CSX Rockport/Newport Terminal "How'd we do it?" – Emission Factors

Moisture content of wet phosphate rock

Moisture Content of Wet Rock (%)						
Basis	Moisture Content (%)	Source				
Original permit	15	?				
CSX proposed	2.5	Industry norm				
HCEPC <sup>1</sup> proposed	0.7	AP-42 mean for crushed limestone				

<sup>1</sup> Hillsborough County Environmental Protection Commission

### CSX Rockport/Newport Terminal "How'd we do it?" – Emission Factors

 Potential emissions from handling of wet phosphate rock

#### **Potential Emissions**

~		Emissions Factor (lb/ton)		Potential Emissions (tpy)*	
	Moisture Content (%)	РМ	<b>PM</b> <sub>10</sub>	PM	<b>PM</b> <sub>10</sub>
	0.7	2.69E-2	9.41E-3	211.8	74.1
	2.5	4.52E-3	1.58E-3	35.6	12.5

\*Based on 10 transfer points, both controlled and uncontrolled.

## CSX Rockport/Newport Terminal "How'd we do it?" – Compliance

- Must maintain a minimum moisture content of 2.5%
- Must conduct visible emissions (VE) test during initial handling of wet phosphate rock
- Must maintain moisture content records of each train shipment and test prior to reclaiming from outdoor storage pile
- Must have a documented training program
- Proactively, CSX is sampling the moisture content of storage pile monthly using an in-house moisture meter

# CSX Rockport/Newport Terminal Keys to Success

- Collaborative effort between Terminal Management, Environmental, Commercial and HCEPC
- Fact-based review of existing permit conditions
  Flexibility in negotiating new permit conditions
  Excellent working relationship with the regulatory agency

#### **Special Thanks**

- Rick Nath, Environmental
- Kess Carpenter, Terminal Management
- Commercial Team
- Hillsborough County Environmental Protection Commission