



OXIDATION REDUCTION FOR RAILROAD INDUSTRIAL WASTEWATER

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GOLDEN, BRITISH COLUMBIA



PROBLEM – HIGH BOD EFFLUENT TO SENSITIVE WATERWAY



BACKGROUND

EXISTING SYSTEM

- Existing WWTP constructed for runoff from drip pans and coal car maintenance
 - EQ tank
 - OWS
 - Peroxide injection
- 5-Day BOD limit 20mg/L
- BOD spikes occurred routinely
- Investigations revealed elevated levels of BOD caused by toilet chemicals and food waste disposal
- Peroxide injection system would decrease elevations of BOD but was still ineffective
- Arcadis retained to examine potential options do resolve BOD issue

EXISTING IWW TREATMENT SYSTEM



EXISTING IWW TREATMENT SYSTEM



BACKGROUND

NEW ISSUE

- Environmental Risk was notified a new Locomotive shop would be constructed – construction would begin immediately
- The existing WWTP was not designed to treat washwater
- BOD issue would increase with the addition of locomotive washwater
- Local municipality rejected request to connect WWTP to municipal treatment system
- Arcadis scope was changed to design a new WWTP that would meet CP's BOD challenges

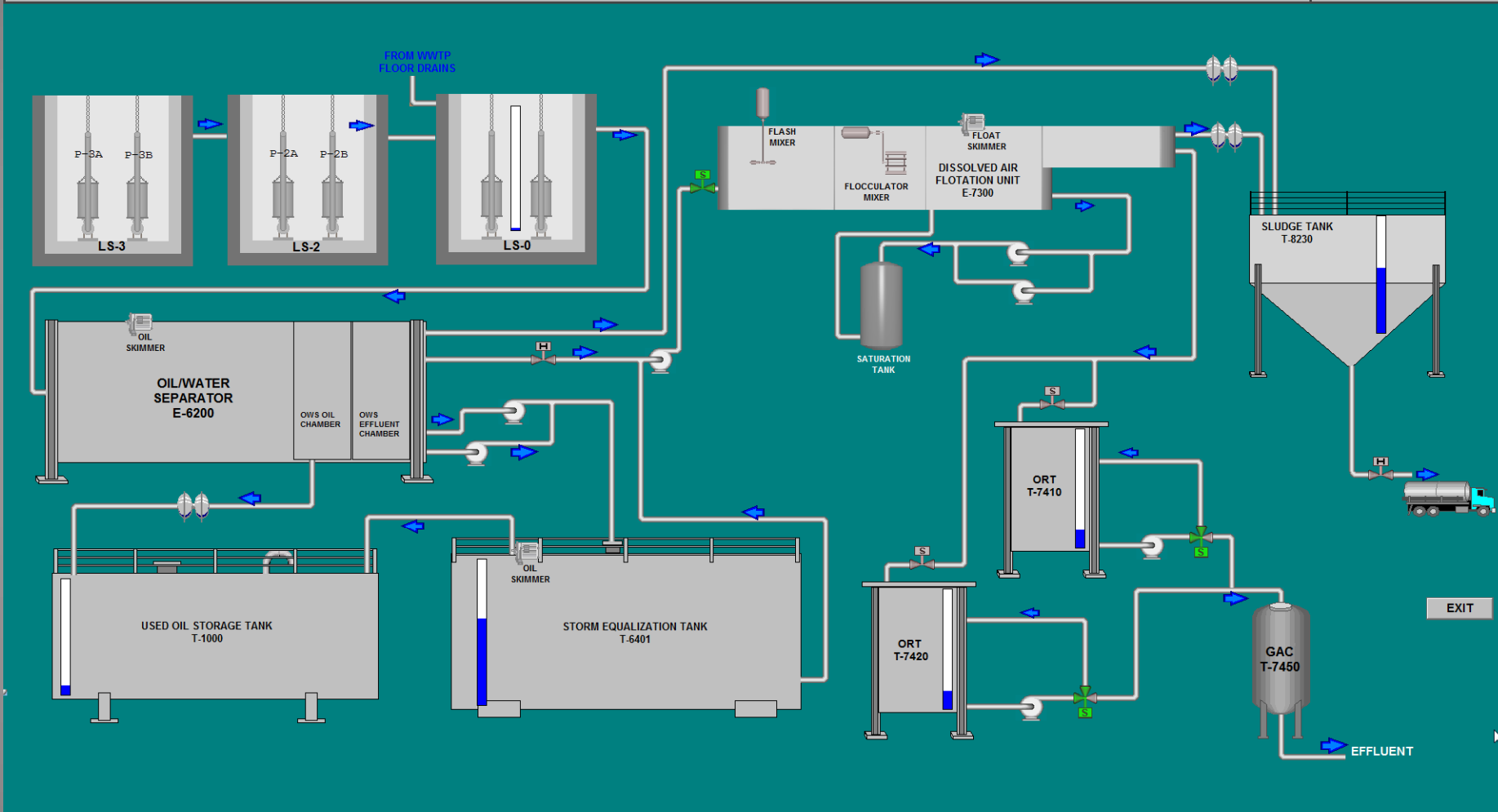
NEW IWW TREATMENT SYSTEM



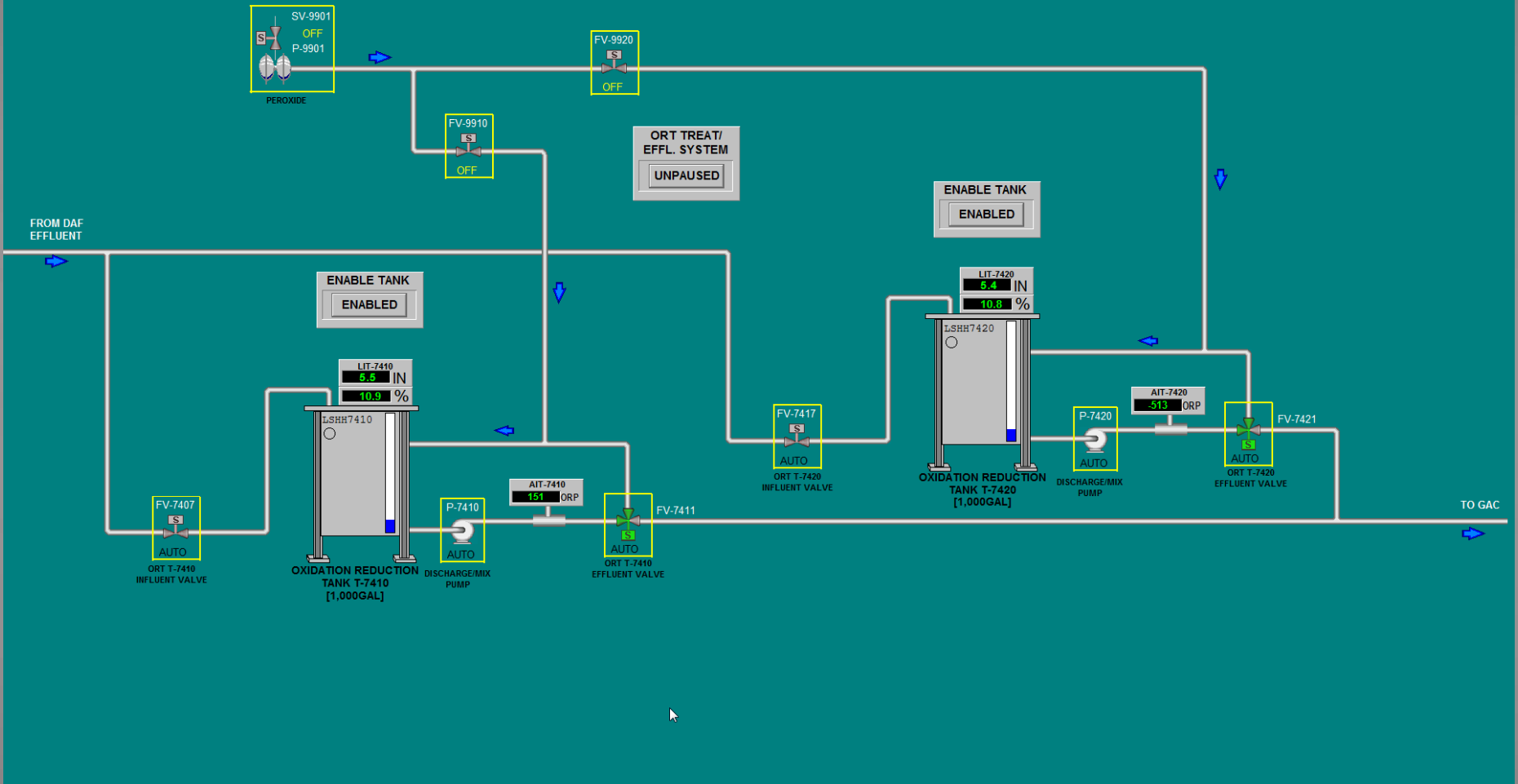








OXIDATION REDUCTION SYSTEMS









JAR TESTING

- What is the right dose?
- What does 20ppm BOD look like?



TUNING THE SYSTEM

Golden, BC Canada

CONFIGURATION MENU

Wednesday, October 11, 2017
 7:25:56 AM
 User: CASNE

TAG NAMES	SETPOINT DESCRIPTIONS	CURRENT VALUE	NEW VALUE	MIN	MAX
OX_REDUCTIONIT7410AIT7410AIT7410_SP_scao	ORT T.7410 EFFLUENT ORP AIT-7410 TREATMENT SETPOINT	100.00 ORP	100.00 ORP	50.0	500.0
OX_REDUCTIONIT7410AIT7410AIT7410_LO_ALM_SP	ORT T.7410 EFFLUENT ORP AIT-7410 LOW ALARM SETPOINT	80.00 ORP	80.00 ORP	50.0	500.0
OX_REDUCTIONIT7410AIT7410AIT7410_LOLO_ALM_SP	ORT T.7410 EFFLUENT ORP AIT-7410 LOW LOW ALARM SETPOINT	75.00 ORP	75.00 ORP	50.0	500.0
OX_REDUCTIONIT7410LIT7410LIT7410_LEAD_ON_SP	ORT TANK T.7410 LEVEL XMTR LIT-7410 TREATMENT MODE ON SETPOINT (FILL OFF)	44.00 IN	44.00 IN	25.0	50.00
OX_REDUCTIONIT7410LIT7410LIT7410_LEAD_OFF_SP	ORT TANK T.7410 LEVEL XMTR LIT-7410 DISCHARGE MODE OFF SETPOINT	6.00 IN	6.00 IN	5.00	20.00
OX_REDUCTIONIT7410LIT7410LIT7410_HIHI_ALM_SP	ORT TANK T.7410 LEVEL XMTR LIT-7410 HIHI ALARM SETPOINT	47.00 IN	47.00 IN	30.0	47.50
OX_REDUCTIONIT7410LIT7410LIT7410_HIHI_ALM_RES	ORT TANK T.7410 LEVEL XMTR LIT-7410 HIHI ALARM RESET LEVEL SETPOINT	46.50 IN	46.50 IN	30.0	47.00
OX_REDUCTIONIT7410LIT7410LIT7410_HI_ALM_SP	ORT TANK T.7410 LEVEL XMTR LIT-7410 HI ALARM SETPOINT	45.00 IN	45.00 IN	25.0	45.00
OX_REDUCTIONIT7410LIT7410LIT7410_HI_ALM_RES	ORT TANK T.7410 LEVEL XMTR LIT-7410 HI ALARM RESET LEVEL SETPOINT	44.50 IN	44.50 IN	25.0	44.00
OX_REDUCTIONIT7410LIT7410_DISCH_DELAY_scao	ORT T.7410 DISCHARGE DELAY SETPOINT	120.00 SECON	120.00 SECON	0.00	200.0
OX_REDUCTIONIT7420AIT7420AIT7420_SP_scao	ORT T.7420 EFFLUENT ORP AIT-7420 TREATMENT SETPOINT	130.00 ORP	130.00 ORP	50.0	500.0
OX_REDUCTIONIT7420AIT7420AIT7420_LO_ALM_SP	ORT T.7420 EFFLUENT ORP AIT-7420 LOW ALARM SETPOINT	100.00 ORP	100.00 ORP	50.0	500.0
OX_REDUCTIONIT7420AIT7420AIT7420_LOLO_ALM_S	ORT T.7420 EFFLUENT ORP AIT-7420 LOW LOW ALARM SETPOINT	75.00 ORP	75.00 ORP	50.0	500.0
OX_REDUCTIONIT7420LIT7420LIT7420_LEAD_ON_SP	ORT TANK T.7420 LEVEL XMTR LIT-7420 TREATMENT MODE ON SETPOINT (FILL OFF)	44.00 IN	44.00 IN	0.00	50.00
OX_REDUCTIONIT7420LIT7420LIT7420_LEAD_OFF_S	ORT TANK T.7420 LEVEL XMTR LIT-7420 DISCHARGE MODE OFF SETPOINT	6.00 IN	6.00 IN	5.00	25.00
OX_REDUCTIONIT7420LIT7420LIT7420_HIHI_ALM_S	ORT TANK T.7420 LEVEL XMTR LIT-7420 HIHI ALARM SETPOINT	47.00 IN	47.00 IN	30.0	47.50
OX_REDUCTIONIT7420LIT7420LIT7420_HIHI_ALM_R	ORT TANK T.7420 LEVEL XMTR LIT-7420 HIHI ALARM RESET LEVEL SETPOINT	46.50 IN	46.50 IN	30.0	47.00
OX_REDUCTIONIT7420LIT7420LIT7420_HI_ALM_SP	ORT TANK T.7420 LEVEL XMTR LIT-7420 HI ALARM SETPOINT	45.00 IN	45.00 IN	25.0	45.00
OX_REDUCTIONIT7420LIT7420LIT7420_HI_ALM_RES	ORT TANK T.7420 LEVEL XMTR LIT-7420 HI ALARM RESET LEVEL SETPOINT	44.50 IN	44.50 IN	25.0	44.00
OX_REDUCTIONIT7420LIT7420_DISCH_DELAY_scao	ORT T.7420 DISCHARGE DELAY SETPOINT	120.00 SECON	120.00 SECON	0.00	200.0
OX_REDUCTIONORT_DISCHARGE_I_SP_SP_scao	EFFLUENT DISCHARGE FLOW CONTROL PID SETPOINT FLOW FROM SCADA	30.00 GPM	30.00 GPM	0.00	75.00

PRINT SCREEN
BACK

System Login F1
LIR Stations F2
Oil Water Separator F3
EQ Tank & Used Oil F4
DAF Treatment F5
Oxidation Reduction F6
GAC & Effluent F7
Configuration Menu F8
Help Menu F9

Sludge View F10
Trend Menu F11
Activity Viewer F12
ALARM SUMMARY F13

OXIDATION REDUCTION POTENTIAL INDICATORS



HYDROGEN PEROXIDE INJECTION SYSTEM



EFFLUENT

WHAT'S HAPPENING...



OXIDATION REDUCTION

LESSONS LEARNED

- There is no direct correlation between oxidation reduction potential and 5-Day BOD
- 5-Day BOD results are not available for 5 days
- COD and BOD can be correlated and COD results can be obtained same day
- Toilet chemical and other inputs can drastically upset BOD
- Must be careful overdosing hydrogen peroxide or other treatment chemicals

PRESERVING A RESOURCE





 **ARCADIS** **CP**