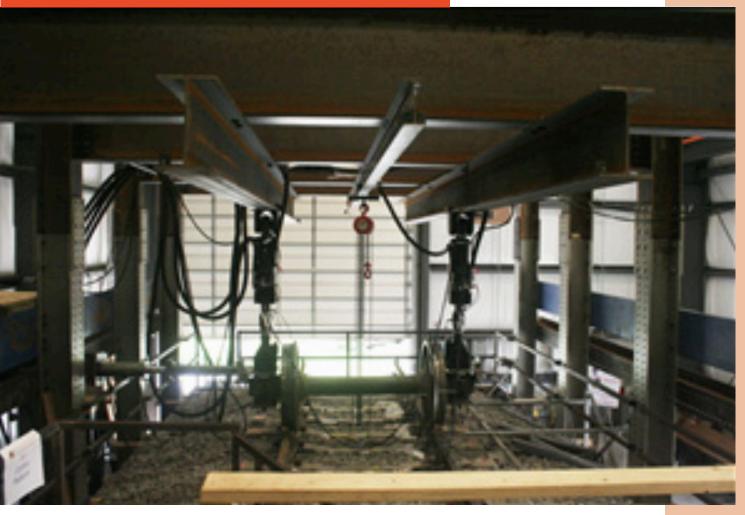
T CEE AT ILLINOIS



Illinois' new Research and Innovation Laboratory (RAIL) has garnered interest from industry leaders in both the public and private sectors.

RAILTEC'S NEW RESEARCH CENTER IS UNIQUE IN NORTH AMERICA

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Rail safety and innovation is enjoying even greater emphasis at the federal level these days. The Rail Transportation and Engineering Center (RailTEC), based in the University of Illinois at Urbana-Champaign Department of Civil and Environmental Engineering, is at the heart of cutting edge research sponsored by the United States Department of Transportation (US DOT) Federal Railroad Administration (FRA) and other public and private sponsors. On Monday, FRA's leader, the Honorable Administrator Joseph Szabo, was in Champaign to visit with RailTEC faculty and students conducting this research and tour their newest research facility.

RailTEC faculty and researchers teach more than 12 courses in rail engineering and transportation. They have also developed a new research lab that is unique in North America for conducting experiments to improve the design and performance of railroad track. The new facility enables researchers to address important questions that would not be feasible using field experimentation alone.

"The locations in the field where we need to conduct experiments are heavy traffic corridors that may handle more than 50 trains per day or more than 100 million gross tons per year," said Riley Edwards, research scientist and senior lecturer for RailTFC.

"We have constructed the same type of infrastructure in our lab, duplicating the depth of substructure, the ballast section, the types of track components and other



key characteristics of actual, heavy duty rail lines. Our results will improve the understanding of critical factors affecting track performance under these intense operating conditions."

Over the past year, RailTEC has consolidated its railroad track engineering research into the 3,500 square foot Research and Innovation Laboratory (RAIL) at the Schnabel Geotechnical Laboratory on the U.S. Army Corps of Engineers Construction Engineering Research Laboratory (CERL) campus in northwest Champaign.

On Aug. 4, Szabo got his first look at the facility and its research capabilities. After delivering a plenary address at the Global Level Crossing Safety and Trespass Prevention Symposium (GLXS) being held on the Illinois campus, Szabo toured RailTEC and visited RAIL, which the FRA has helped develop. He heard first hand from students conducting research and learned about the impact their work is having on U.S. rail safety, reliability and transportation efficiency.

As an example of this impact, Edwards noted that the recent 2014 International Crosstie and Fastening System Symposium attracted a group of 150 industry and government leaders to visit RAIL.

"There was tremendous enthusiasm," Edwards said. "Many of them have been in the rail industry for decades but had never seen a laboratory setup like this."

RailTEC's three principal goals, consistent with the university's mission, are education, research and service. One important way RailTEC fulfills its service role is by working with railroad track and rolling stock standards committees. The mission of these committees is continual advancement and improvement in railway design practices, and RailTEC research results are informing these committees and guiding their decisions.

"As a university-sponsored research institution, we produce two deliverables – the research report and new intellects who will enter the workforce," said Chris Barkan, a Professor in the CEE department and RailTEC's Executive Director. "Students educated in our classes and through their research are becoming the next generation of railroad engineering professionals."

In the mid-20th century, many surmised that highway and air transportation would significantly diminish the need for rail transport and most universities across the United States discontinued their rail engineering programs. Illinois was the exception. Although it reduced the size and scope of its rail program, it retained it with support from the Association of American Railroads. In 1998 Barkan was hired to rebuild and rejuvenate it.

"Railroads have undergone a remarkable renaissance over the last 30 years," Barkan notes. "Rail moves considerably more freight than any other transport mode in North America, and it does so more safely, more efficiently and with a much lower carbon and land-use footprint. We have the

most successful freight rail system in the world and need expanded passenger rail. There are only a handful of universities conducting research to address 21st century challenges and teaching principles of rail engineering and transportation, and we are widely regarded as the leaders."

"Our students are graduating and moving directly into entry level management positions in the rail industry and having an immediate impact on railroad design and operations," Edwards said.

RailTEC infrastructure research is influencing the design of rail, crossties and the substructure beneath and is addressing ways to make the track safer and more robust to increase its lifespan. In addition to the FRA, RailTEC research is sponsored by the Association of American Railroads (AAR), individual railroads and the railway supply industry. Several of these companies participated in the Tie Symposium and accompanied Administrator Szabo on his visit to RAIL.

"We have a great relationship with the rail industry," Edwards said. "It's exciting for Administrator Szabo to see the interaction with them and the value they find in our research. Their application of our results demonstrates that FRA's sponsorship of RailTEC research has helped advance rail engineering practice."

RAIL includes several machines capable of conducting tests of railway crossties, as well as a full-scale track loading system. The full-scale system enables study of load transfer from the wheels into the track, ballast, sub-ballast and subgrade. It includes 22 feet of track and a full 5-foot deep substructure that allows researchers to see how changes in load affect interactions throughout the entire system instead of just one element. Loading occurs using an instrumented railcar axle and wheels to simulate actual wheel-rail contact conditions. The system can measure loads and perform static or pulsing dynamic tests at one location with the possibility of measuring rolling dynamic loads in the future.

"We're reproducing realistic field conditions in the laboratory," said Marcus Dersch, senior research engineer at RailTEC. "We can perfect the design of instrumentation and test procedures in the lab before taking them into the field. RailTEC infrastructure research includes faculty specializing in materials, structural and geotechnical engineering."

Amsted RPS's pulsating load test machine provides the ability to conduct rese<mark>arch on component design and performance, and an industry-standard fatigue test described by the American Railway Engineering and Maintenance-of-Way Association (AREMA). This testing applies 3 to 6 million loading cycles to the fastening system that connects the crosstie to the</mark>



rail to conduct accelerated simulation of the extremely demanding conditions of actual railroad track.

The static tie-testing machine provides three-point bending test capabilities to investigate the flexural performance of crossties. Using this machine, researchers investigate the load capacity of crossties to understand how they accept and transfer load.

"This equipment allows us to run standard industry tests, but equally important it allows us to conduct research investigating important new concepts in railroad track design," Dersch said.

The development of RAIL has been a collaborative effort of RailTEC, the Illinois CEE department and several public and private sector sponsors. The FRA supported development of the full-scale track loading system. The National University Rail (NURail) Center, led by Illinois and funded by the U.S. DOT Office of Research and Technology, funded the hydraulic system that powers the test machines. Amsted RPS supported purchase of the water recirculation system, helping the operation be more "green" and improve efficiency in the lab. Amsted RPS and LB Foster CXT Concrete Ties provided the fastening systems and crossties, respectively. The CN railway supplied the rail, ballast and sub-ballast; TTX provided the instrumented wheelset; and Amsted Rail helped with acquisition of the steel loading frame. Hanson Professional Services provided engineering review of the overall design and monitored construction to ensure that it conformed with typical Class 1 railroad construction standards."

Our research is already having a direct impact on the recommended design practices and is being incorporated into industry standards," Dersch said. "It is also quite gratifying to see this work being cited by other academicians and researchers throughout the world."

"Not only are we able to answer research questions for the sponsors but our students get the opportunity to improve the design standards going forward," Edwards said. "One of our graduate research assistants developed a new methodology to analyze how crossties perform when they bend under load and his results are being incorporated into the next generation of AREMA design standards."

"The freight rail industry is quite healthy," he said. "We see that not only in the productivity and profitability of railroads, but also in the quality of job offers being extended to our students."

RailTEC's teaching and research activities are helping the University of Illino is fulfill its more than century-long legacy as the leading rail program in North America, supplying important research results and educating students who go on to successful careers in rail engineering and transportation. RailTEC's contributions and strategic relevance are why Administrator Szabo was eager to tour the facility on Monday.